

TECHNICAL BULLETIN

<u>Bulletin No</u>	LMR/480/25
<u>Date</u>	March 2016
<u>Subject</u>	Catcher assembly
<u>Models Applicable</u>	480 Rotary mowers
<u>Reason</u>	Improved alignment of bosses to assist in the Assembly of the catcher.

Parts Involved

Catcher base	505023 series
Catcher top	505013 series

Action

Place the lower catcher on a suitable surface.
Note the raised guiding sleeve at the two rear and the front four bosses.
These raised guides will assist in locating the bosses of the upper catcher.
When screwing the catcher together, locate the front bosses and screw together but do not screw completely tight. Work toward the rear aligning and inserting screws loosely. Tighten the screws when all eight are in place.



Raised guides on lower catcher



Correctly assembled connecting bosses